

**Section 1 General Information**

Customer Name : _____ Date : _____

Address : _____

Tel : _____ Fax : _____

Contact Person _____ Production : _____

Purchase : _____

Manufacturing Process : _____

Product : _____ Major Customer : _____

Section 2 Machine & Process Information

Machine Type (Punching/Stamping / Press) :

Machine Brand : _____ M/C Capacity (Tons) : _____

Quantity (M/C) : _____ Production Speed : _____

Tool Life : _____ Tool Temp © : _____

Section 3 Working Part InformationMaterials : _____ **Part Photos**

Dept of Cut: _____

Part Name : _____

Part Shape (Long X Width X Depth) : _____

Part Size Approx.(KG) : _____

Section 4 Lubricants and Systems.

Lubricant Name : _____

Lubricants Apply: _____ Drop _____ Spray _____ Paste _____

Apply Ratio : _____ Dilution Ratio (%) : _____

Lubricant Apply Method : ☐ Auto ☐ ManualRecycle System : ☐ Yes ☐ No

Est. Price : _____ Consumption per Month : _____

Section 5 Process.☐ Cutting >>> ☐ Forming >>> ☐ Cleaning >>> ☐ Rust Protection >>> ☐ Packing >>> ☐ Welding

Cleaner Chemical : _____ Dilution Ratio: _____

Est. Price : _____ Consumption per Month : _____

How to maintenance?: _____

Section 6 Problems**Comment**What are the problems with the used products ? ☐ YES ☐ NO _____Die wear or thermal cycling of the die? ☐ YES ☐ NO _____Cleaning Part Ability ? ☐ YES ☐ NO _____Rust problems on the die surface ? ☐ YES ☐ NO _____Environmental or hygienic problems ? ☐ YES ☐ NO _____

Questions

Answer

1) Type of Material:

2) Type of bolts : Hexagon / socket

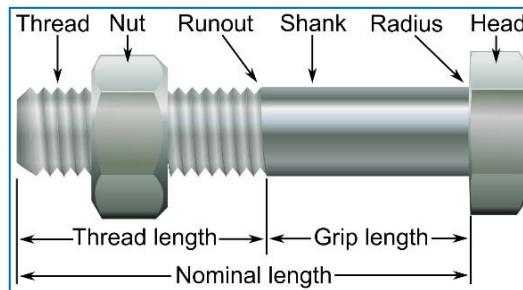
3) Type of nuts : mainly hexagon, if got special sharp please let me know.

4) Size of the part

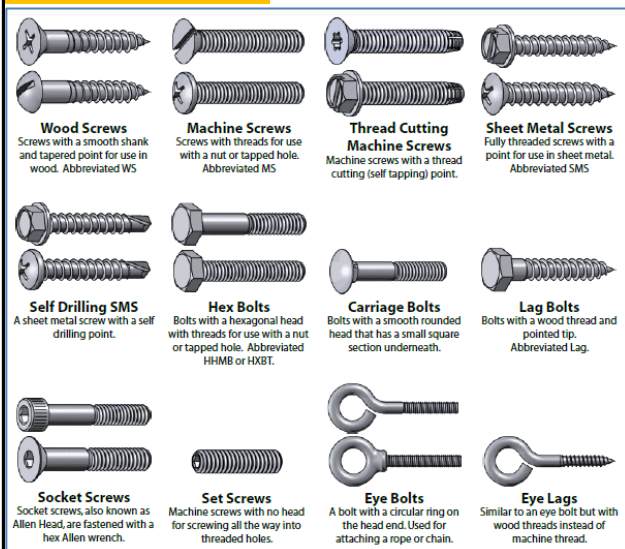
5) Bolts length and do they have drawing process.

6) Type of machine ,/ machine name.

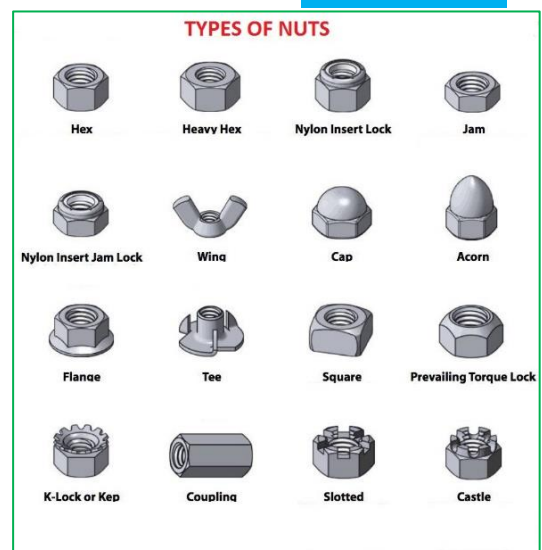
7) Tonnage of the machine.



BOLT



NUT



Remark



Mark on Bolt and Nut type.

