

Details:

98Oils Products	Ramudo MF161
Applications	Forging Lubricant
Customer /Location	T / Chonburi, Thailand
Previous Lube/Fluids	Prima
Materials	Steel
Process/Machines	Forging Machine
Customer Requirements	Cost Reduction

Issue/Problems :

- Cost reduction

Solutions :

- Take sample Forging Lubricant and compare product.
- Offer Ramudo MF161 because work piece is simple and small 1-3 kg.
- Test with condition 1:15,1:20

Summary :

1. Customers choose ratio 1:20
2. For mold have a longer die life.
3. Graphite is cover on mold and quick dry.
4. Pass for quality check , diameter , work pieces is full size , surface is good .
5. No smoke and no smell.

