

## Details:

98Oils Products	Lube-Cut 503S
Applications	Neat cutting Oils
Customer /Location	AS / Chachoengsao, Thailand
Previous Lube/Fluids	Neat cutting oils Yushiro
Materials	Steel
Process/Machines	Machining Gear
Customer Requirements	Quality Improvement

## Issue/Problems :

- Cost reduction

## Solutions :

- Offer Lube-Cut 503S
- Test neat cutting oils 5 machine compare with Yoshiro.
- Check Tool life , Temp. in oils tank , Top up oils ,

## Summary :

1. Lube-Cut 503S is without chlorine.
2. Surface of work piece is good.
3. The tooling have a long tool life.
4. The machine doesn't have sticky oils.
5. Doesn't have smoke.

