



Advantages Lubricant Engineering for Industry

# LUBE-FORM (Forming Oils)

Forming, Punching, Stamping Advantage Lubricants

## Section 1 : General Information

Customer Name : \_\_\_\_\_ Date : \_\_\_\_\_  
 Company Name : \_\_\_\_\_ Address : \_\_\_\_\_  
 Tel : \_\_\_\_\_ E-mail : \_\_\_\_\_  
 Contact Person : \_\_\_\_\_ Position : \_\_\_\_\_ Tel : \_\_\_\_\_  
 Manufacturing Process : \_\_\_\_\_  
 Product : \_\_\_\_\_ Major Customer : \_\_\_\_\_

## Section 2 : Machine & Process Information

Machine Type (Punching/Stamping/Press) : \_\_\_\_\_  
 Machine Brand : \_\_\_\_\_ M/C Capacity (Tons) : \_\_\_\_\_  
 Quantity (M/C) : \_\_\_\_\_ Production Speed : \_\_\_\_\_  
 Tool Life : \_\_\_\_\_ Tool Temp<sup>o</sup> : \_\_\_\_\_

## Section 3 : Working Part Information

Materials : _____ Part Name : _____ Part Shape (Width and Depth) : _____ Part Size Approx. (KG) : _____	PART PHOTOS
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## Section 4 : Lubricants and Systems

Lubricants Name : \_\_\_\_\_  
 Lubricants Apply : \_\_\_\_\_ Spray  
 Apply Ratio : \_\_\_\_\_ Dilution Ratio (%) : \_\_\_\_\_  
 Lubricant Apply Method :  Auto  Manual \_\_\_\_\_  
 Recycle System :  Yes  No \_\_\_\_\_  
 Est. Price : \_\_\_\_\_ Consumption per Month : \_\_\_\_\_

## Section 5 : Process

Cutting  Forming  Cleaning  Rust Protection  Tacking  Welding

Apply Ratio : \_\_\_\_\_ Dilution Ratio (%) : \_\_\_\_\_  
 Est. Price : \_\_\_\_\_ Consumption per Month : \_\_\_\_\_  
 How to maintenance? : \_\_\_\_\_

## Section 6 : Problems

What are the problems with the used products ?	<input type="checkbox"/> YES	<input type="checkbox"/> NO	_____
Die wear or thermal cycling of the die ?	<input type="checkbox"/> YES	<input type="checkbox"/> NO	_____
Cleaning Part Ability ?	<input type="checkbox"/> YES	<input type="checkbox"/> NO	_____
Rust problems on the die surface ?	<input type="checkbox"/> YES	<input type="checkbox"/> NO	_____
Environmental or hygienic problems ?	<input type="checkbox"/> YES	<input type="checkbox"/> NO	_____