SURVEY FORM

Advantages Lubricant Engineering for Industry

Aluminium Die Casting Lubricant

Company : …… **Contact Person :**……

Address : ……

Manufacturing :……

1. Production

Diecast machine : ……..... …… **Size :** ……..

Die highest temperature before spray: Moving : ……..... Fixed : ……..

Die highest temperature after spray: Moving : …… Fixed : ……

Maintenance die : ☐ Yes ☐ No

Parts type : …… **Parts weight :** ……

Raw material : ☐ Aluminium ADC : ……. ☐ Zinc ☐ Other : ……..

Current problems :

☐ Porosity ☐ Blister surface ☐ Hard point ☐ Release

☐ Soldering ☐ Cracks ☐ Stain on Die ☐ Other : ……

☐ Shrinkage ☐ Scratch ☐ Carbon residues

☐ Incomplete filling ☐ Stain on parts ☐ Nozzle clog

2. Lubricant Equipment

Mixing tank: ☐ Central ☐ Individual **Volume:** …… **Tank material:** ……

Tank aspect: ☐ Clean ☐ Dirty ☐ Very dirty

Dilution system: ☐ Manual ☐ Automatic **Type water :** ☐ RO water ☐ Tap water

3. Product Application

Application system: ☐ Manual ☐ Spray gun ☐ Automatic

Automatic system brand: ……..

Lubricant pressure: …… **Air pressure:** …… **Spray cycle time:** ……

4. Current Product In Use

Supplier: …….. **Product name:** ……

TDS: ☐ Yes ☐ No **SDS:** ☐ Yes ☐ No

Product type : …….. **Ratio :**…… **Absorbance :** ……

Volume/month : ……... **Current price :** ……

Possibility of having product sample (300cc up to 500cc): ☐ Yes ☐ No

5. Comment / Problems / Other information

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6. Working Area Condition

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7. Parts (Picture)

Reported by : …… Date : ……

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