

Company : Contact person :

Address : Date :

Die lube spraying system

Die cast machine : Size :

Mold pre-heat : ☐ Yes ☐ No

Parts name : Parts weight : Kg.

Picture of parts, mold :

Raw material : ☐ Aluminium ADC : ☐ Zinc:..... ☐ Other :

Mixing tank: ☐ Central ☐ Individual Volume: Liter

Tank aspect: ☐ Clean ☐ Dirty ☐ Very dirty

Dilution system: ☐ Manual ☐ Automatic Type water : ☐ RO water ☐ Tap water ☐ Ground water

Spray system: ☐ Manual ☐ Robot spray ☐ Automatic

Lubricant pressure: Air pressure: Cycle time:

Plunger lube dropping system

Dropping machine brand :

Dosage : 1 Drop/..... cc.

Plunger lube type : ☐ Water base ☐ Oil base ☐ Beads

Graphite : ☐ Graphite ☐ Non-Graphite

Furnace system

Furnace : ☐ Central ☐ Individual

Capacity :Kg.

Temperature :°C

Comparison between RHINOS and competitors

Distributor	:		:	
Product name	:		:	
Product type	:		:	
Die lube Trial Dilution Ratio	:		:	
Plunger lube Trial Dilution Ratio	:		:	
The Lamotte reading (if available)	:		:	
Mold Temperature (Moving mold)				
Before spray	:		:	
After spray	:		:	
Temperature (Fixed mold)				
Before spray	:		:	
After spray	:		:	
Trial result (Picture of parts, mold)				

Record details	:		:	
Consumption (Liter/Month)	:		:	
Price	:		:	
Conclusion :	:	☐ Pass ☐ Not pass	:	☐ Pass ☐ Not pass

Trial & Report by :

Position :

Date :

Customer informed by :

Position :

Date :