

Forming, Punching, Stamping, Cutting Oils

Company : Contact Person :

Address :

Manufacturing Process :

1. Machine and Process

Machine Type :

Machine Brand :

Capacity :

Production Speed:

Tool Temp. :

Tool Life :

2. Working Parts

Materials :

Part Name :

Part Shape :

Depth of Cut :

W x L x H :

3. Used Product

Name of Oils	Distributor	Price	Process	Remark
1.				
2.				

4. Lubrication systems

Lubricant Apply :

☐ Droplets

☐ Spray

☐ Paste

Apply Ratio :

Apply Method (A/M):

Recycle System (Y/N):

5. Process

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Washing process : ☐ Yes ☐ No

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6. Problems or Improvement

Tool life

Wear

Price/Cost

Odor

Rust on Die Surface

Cleaning Process

Others

Reported by :

Date :

Nut & Bolt

1. Type of material :

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2. Type of bolts :

☐ Hexagon

☐ Socket

3. Type of nuts :

☐ Hexagon

☐ Other :

4. Size of the part

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5. Bolts length and do they have drawing process.

Length :

Process :

6. Type of machine / machine name.

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7. Tonnage of the machine.

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