

Wire Drawing Lubricant

Section 1 General Information

Customer Name	:		Contact Person	:	
Tel	:		Fax	:	
Address	:		Manufacturing Process	:	
Product	:		Major Customer	:	

Section 2 System

Material	:	☐ Copper ☐ Aluminium ☐ Tin Plate ☐ Steel					
Wire size	:	Rod	Inter	Multi	Fine	Superfine	Annealer
Size	:						
Inlet/Outlet	:						
Temperature °C	:						
Tank size	:						
Quantity of tank	:						

Section 3 Lubricant

Wire size	:	Rod	Inter	Multi	Fine	Superfine	Annealer
Brand	:						
Products	:						
%Concentration	:						
Life time	:						
Date dump out	:						
Price	:						

Section 4 Machine

Wire size	:	Rod	Inter	Multi	Fine	Superfine	Annealer
Brand	:						
Model	:						
Quantity	:						
Number of dies	:						
Number of wire	:						
Cupstans	:						
Steel/Carbine/Ceramic	:						
Speed	:						

Section 5 Die							
Wire size	:	Rod	Inter	Multi	Fine	Superfine	Annealer
Type	:						
%Reduction	:						
Average reduction	:						
Life time (Ton)	:						

Section 6 Filter							
Wire size	:	Rod	Inter	Multi	Fine	Superfine	Annealer
Type	:						
Vacuum bed	:						
Gravity	:						
Paper size	:						
Heat exchanger	:						
Temperature In/Out	:						

Section 7 Water quality							
Wire size	:	Rod	Inter	Multi	Fine	Superfine	Annealer
RO	:						
DI	:						
City	:						
Softened	:						

Section 8 Problems							
Wire size	:	Rod	Inter	Multi	Fine	Superfine	Annealer
Black stain	:						
Tramp oil	:						
Die life	:						
Coolant life	:						
Smell	:						
Service	:						

Reported by :

Date :