

## TOPIC : Stamping Oils For Aluminium

980Oils Products	Lube Form 399
Applications	Punching oil
Customer /Location	TH / Rayong , Thailand
Previous Lube/Fluids	China
Materials	Aluminium SGD320
Process/Machines	Punching Machine
Customer Requirements	Quality Improvement

**Issue/Problems:** Customers were looking for a better product that could improve pump lubrication. As the lubricant dried too quickly on the workpiece.

Process: Mat (Aluminum) > Use a brush to apply oil to the aluminum > Punching 6 MC > Packing



**Solutions:** We recommend Lube-Form 399 for the lubrication of stamping parts as it is a fast-drying oil with a good blend of additives and is suitable for aluminum parts.

**Summary:** After using Lube-Form 399 for 1 month, the customer was satisfied with our product. The oil dries quickly and can lubricate the workpiece very well.